

WELD PREPARATION

STEEL

STAINLESS STEEL/ALLOYS

MBX®

St Prep



Coarse

MB-001-10 (23mm)
MB-020-10 (11mm)

St2, St3 or Sa1 with surface roughness
Pre-weld Paint & Corrosion & mill scale

Medium

MB-009-10 (23mm)
MB-021-10 (11mm)

St2 with surface roughness
Pre-weld, new steel, paint removal

Fine

MB-005-10 (23mm)
MB-028-10 (11mm)

St2
Pre-weld new steel

Coarse Stainless

MB-011-10 (23mm)
MB-030-10 (11mm)

Surface roughness
Pre-weld aluminium oxidization removal

Fine Stainless

MB-007-10 (23mm)
MB-031-10 (11mm)

Post-weld clean

Die Blaster®

St & Sa Prep



11mm

DB-105-10
Pre-weld corrosion, paint, mill scale removal

11mm Right

DB-106-10

11mm Left

DB-107-10

11mm SS

DB-110-10
Pre-weld aluminium oxidisation removal

11mm SS Right

DB-108-10

11mm SS Left

DB-109-10

Bristle Blaster®

Sa 2 1/2, Sa 3 Prep



Carbon Steel

BB-033-10 (23mm)
BB-034-10 (11mm)

Sa 2 1/2 to Sa 3 cleanliness
Roughness to 120Rz
Pre-weld corrosion, paint, mill scale removal

Stainless Steel

BB-102-10 (23mm)
BB-103-10 (11mm)
Pre-weld aluminium oxidization removal

Post-weld preparation

Belt selection based on required surface preparation & coating selection

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